About OBL

Orient Bell Limited (OBL) is amongst the largest manufacturers of Wall and Floor Tiles. Established in 1977, OBL has been a pioneer in the Industry with a focus on customer-centric innovation. First to manufacture ultra-vitrified tiles, new product designs & development is a continuous process at OBL. As a result it has an extensive range of tiles with various finishes & textures. It has 4 patent-pending technologies: Forever Tiles, GermFree Tiles, Cool Tiles & Life Tiles. To display extensive range of tiles, we have a chain of signature showrooms. Privileged to be associated with premier architects and construction agencies of the country, it also counts most leading developers as well as government & public sector institutions as its customers.

- The ISO 9001:2015 accreditation for our quality control management systems reflects the quest for manufacturing international standard products.
- In 2015 our Sikandarabad plant was awarded with prestigious ISI certification for its products.
- In May 2000, OBL was awarded ISO 14001 certification by the internationally recognised BSI Management Systems, UK.
- Our manufacturing units are ISO 14001:2015 certified, the most complete and global expression for an environment friendly industrial company.
- We have been awarded OHSAS 18001 Certification for Health & Safety Standards. No waste water is ever discharged from our factory.
- We were also awarded with “Certificate Of Merit” in 'National Energy Conservation Award' 2016 organised by Ministry of Power for saving Power and Fuel consumption.

OBL Awards & Accolades

Realty+ recognizes the best of the best within the ranks of Indian Real Estate
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600x1200mm

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600x600mm

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DR SUPER GLOSS PORTORO GOLD MARBLE 11

 Listed on BSE (530365) for 20+ years.
And also on NSE (ORIENTBELL).
DR DGVT CIPOLLINO MARBLE ROCK
DR PGVT CRYSTAL WHITE MARBLE

600 x 1200mm
GLOSSY FINISH
DR PGVT DRAMATIC CALACATTA MARBLE
DR SUPER GLOSS LIMESTONE BROWN
DR SUPER GLOSS EMPERADOR BROWN
DR SUPER GLOSS PORTORO GOLD MARBLE
DR CARVING VEINS WHITE MARBLE
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DR PGVT VENEZIA CLASSIC GREY
DR PGVT VENEZIA CLASSIC SILVER
DR PGVT VENEZIA CLASSIC BEIGE
DR PGVT VENEZIA CLASSIC CREAMA
DR PGVT MIDTOWN BEIGE DK
DR PGVT MIDTOWN BEIGE LT

600 x 1200mm
GLOSSY FINISH
DR PGVT MONACO BROWN
DR PGVT MONACO CREAMA
DR PGVT ARMANI MARBLE BLUE LT
DR PGVT ENDLESS STATUARIO WHITE
DR PGVT STATUARIO NATURA
DR PGVT VENATO STATUARIO
DR PGVT FOG ONYX BEIGE
DR ONYX SUPER WHITE
DR PGVT ARMANI MARBLE GREY
DR PGVT PIETRA MARBLE SILVER
DR PGVT PULPIS MARBLE GREY
DR PGVT BOTTOCINO BEIGE LT
DR PGVT ROYAL DYNABEIGE
DR PGVT DESERT BEIGE
DR PGVT ARMANI MARBLE STEEL BLUE
DR PGVT ROYAL OPERA BLUE
Choose The base You Like

DR PGVT PIETRA MARBLE SILVER

DR PGVT ARMANI MARBLE GREY

JDR PGVT PULPIS MARBLE GREY

DR PGVT VENEZIA CLASSIC GREY
Choose The base You Like

600x1200mm | DR DGVT SMOKEY BEIGE LIGHT

600x1200mm | DR DGVT SANDSTONE CREAMA

600x1200mm | DR DGVT SANDSTONE BEIGE DK

600x1200mm | DR DGVT SMOKEY BEIGE DARK

600 x 1200mm
MATTE FINISH
Choose The base You Like

600x1200mm | DR DGVT SMOKY GREY LIGHT

600x1200mm | DR DGVT SANDSTONE GREY LT

600x1200mm | DR DGVT SANDSTONE GREY DK

600x1200mm | DR DGVT SMOKY GREY DARK
DR DGVT SANDSTONE GREY LT
DR DGVT SMOKY GREY DARK
DR DGVT SAND GREY LT

600 x 1200mm
MATTE FINISH
DR DGVT SAND GREY DK
DR DGVT SAND BEIGE
DR DGVT SAND BROWN DK
DR DGVT SMOKY BEIGE LIGHT
DR DGVT SMOKY BEIGE DARK
DR DGVT SANDSTONE BEIGE LT
DR DGV T SANDSTONE BEIGE DK
DR DGVT SANDSTONE COPPER
DR DGVT HICKORY WOOD BROWN

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DR DGVT HICKORY WOOD BEIGE
DR TUSCANY WOOD BROWN
DR DGVT VENEZIA OAK WOOD
DR DGVT DOUBLE HERRINGBONE OAK WOOD
DR DGVT TERRAZZO MULTI

600 x 1200mm
MATTE FINISH
DR PGVT ARABESCATO GOLD MARBLE
DR PGVT ONYX MINT
DR PGVT OCEAN BLUE
DR CARVING BOTTOCINO MERFIL
DR CARVING STATUARIO MARBLE
DR DGVT VENEER OAK WOOD BEIGE
DR DGVT CHESTNUT WOOD BROWN
DR PGVT GRAINY SAND GREY DK
DR PGVT GRAINY SAND GREY LT
DR PGVT ARMANI MARBLE GREY DK
DR PGVT ARMANI MARBLE GREY LT
DR PGVT SPIDER MARBLE GREY DK
DR PGVT SPIDER MARBLE GREY LT
DR PGVT MAKRANA BIANCO

600 x 600mm
GLOSSY FINISH
DR PGVT STATUARIO VEIN MARBLE
DR PGVT ONYX ICE
DR PGVT PORINO GREY
DR PGVT ONYX VERDE
DR PGVT SILVER FALLS NATURAL GREY
DR SUPER GLOSS BELGIUM BLACK MARBLE
DR DGVT SMOKY CREAMA
DR DGVT SMOKY SILVER
DR DGVT SMOKY GREY DARK
DR DGVT LANDSTONE BROWN
DR DGVT LANDSTONE CREAMA
## Technical Specifications

### Glazed Vitrified Tiles

<table>
<thead>
<tr>
<th>Size</th>
<th>No. of Tiles Per Carton</th>
<th>Covered Area Per Carton (In Sq. Mtr.)</th>
<th>Covered Area Per Carton (In Sq. Ft.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>600X1200</td>
<td>2</td>
<td>1.44</td>
<td>15.5</td>
</tr>
<tr>
<td>600X600</td>
<td>4</td>
<td>1.44</td>
<td>15.5</td>
</tr>
</tbody>
</table>

### Group B 1a as per ISO 13006:2012 and Group B 1b as per IS 15622:2017

<table>
<thead>
<tr>
<th>Characteristics</th>
<th>Test Methods</th>
<th>Requirement as per ISO 13006 ≤ 0.5 Group B 1a</th>
<th>Requirement as per IS 15622:2017 0.08 ≤ 0.3 % Group B 1b</th>
<th>OBL Norms</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dimension &amp; Surface Quality</td>
<td>IS 13630 (Part 1):2006</td>
<td>±0.6%</td>
<td>± 0.4%</td>
<td>± 0.1 %</td>
</tr>
<tr>
<td>Deviation in Length &amp; Width</td>
<td></td>
<td>±0.5%</td>
<td>± 0.5%</td>
<td>± 0.4%</td>
</tr>
<tr>
<td>Deviation in Thickness</td>
<td></td>
<td>±0.3%</td>
<td>± 0.3%</td>
<td>± 0.1%</td>
</tr>
<tr>
<td>Straightness of Sides</td>
<td></td>
<td>±0.5%</td>
<td>± 0.5%</td>
<td>± 0.1%</td>
</tr>
<tr>
<td>Rectangularity</td>
<td></td>
<td>±0.5%</td>
<td>± 0.5%</td>
<td>± 0.1%</td>
</tr>
<tr>
<td>Surface Flatness</td>
<td></td>
<td>±0.5%</td>
<td>± 0.5%</td>
<td>± 0.1%</td>
</tr>
<tr>
<td>Surface Quality</td>
<td></td>
<td>Min. 95 % tiles should be free from visible defects</td>
<td>Min. 95 % tiles should be free from visible defects</td>
<td>Conforms</td>
</tr>
</tbody>
</table>

### Physical Properties

<table>
<thead>
<tr>
<th>Characteristics</th>
<th>Test Methods</th>
<th>Requirement as per ISO 13006 ≤ 0.5 Group B 1a</th>
<th>Requirement as per IS 15622:2017 0.08 ≤ 0.3 % Group B 1b</th>
<th>OBL Norms</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water Absorption</td>
<td>IS 13630 (Part 2):2006</td>
<td>Ave ≤ 0.5, Individual max, 0.6</td>
<td>Ave 0.08 ≤ 0.5, Individual max, 0.6</td>
<td>Ave ≤ 0.5, Individual max, 0.6</td>
</tr>
<tr>
<td>Breaking Strength in N</td>
<td>IS 13630 (Part 6):2006</td>
<td>&lt; 7.5 mm thickness 700, Min</td>
<td>&lt; 7.5 mm thickness 1000, Min</td>
<td>&lt; 7.5 mm thickness 1100, Min</td>
</tr>
<tr>
<td>Moisture Expansion in mm/m</td>
<td>IS 13630 (Part 3):2006</td>
<td>Dedene Value</td>
<td>0.02, Max</td>
<td>&lt; 0.02</td>
</tr>
<tr>
<td>Scratch Hardness of Surface (Moh’s Scale)</td>
<td>IS 13630 (Part 13):2006</td>
<td>N/A</td>
<td>5, Min</td>
<td>5 to 8 Depending on Design/Surface</td>
</tr>
<tr>
<td>Resistance to Surface Abrasion of Glazed Tiles (Class I to V)</td>
<td>IS 13630 (Part 4):2006</td>
<td>Test Method Available</td>
<td>Class II, Min</td>
<td>Class III to Class V Depending on Design / Surface</td>
</tr>
<tr>
<td>Co-efficient of Linear Thermal Expansion from Ambient Temperature to -100°C</td>
<td>IS 13630 (Part 4):2006</td>
<td>Test Method Available</td>
<td>7 x 10^-6 K^1, Max</td>
<td>Conforms</td>
</tr>
<tr>
<td>Thermal Shock Resistance</td>
<td>IS 13630 (Part 5):2006</td>
<td>Test Method Available</td>
<td>10 cycles, Min</td>
<td>Passed</td>
</tr>
<tr>
<td>Creasing Resistance</td>
<td>IS 13630 (Part 9):2006</td>
<td>Test Method Available</td>
<td>4 Cycles @ 9.5 bar, Min</td>
<td>4 Cycle @ 7.5 Bar Min</td>
</tr>
<tr>
<td>Frost Resistance</td>
<td>IS 13630 (Part 10):2006</td>
<td>Required</td>
<td>Required</td>
<td>Resistance</td>
</tr>
<tr>
<td>Bulk Density, in [g/cm³]</td>
<td>IS 13630 (Part 12):2006</td>
<td>N/A</td>
<td>2.0, Min</td>
<td>&gt; 2.1</td>
</tr>
<tr>
<td>Impact Resistance - Coefficient of Resilience</td>
<td>IS 13630 (Part 4):2006</td>
<td>Manufacturer to State</td>
<td>0.55, Min</td>
<td>0.7-2.85</td>
</tr>
</tbody>
</table>

### Chemical Properties

<table>
<thead>
<tr>
<th>Characteristics</th>
<th>Test Methods</th>
<th>Requirement as per ISO 13006 ≤ 0.5 Group B 1a</th>
<th>Requirement as per IS 15622:2017 0.08 ≤ 0.3 % Group B 1b</th>
<th>OBL Norms</th>
</tr>
</thead>
<tbody>
<tr>
<td>Resistance to Staining of Glazed Tiles</td>
<td>IS 13630 (Part 8):2006</td>
<td>Min, Class 3</td>
<td>Class I, Min</td>
<td>Conforms</td>
</tr>
<tr>
<td>Resistance to Household Chemicals</td>
<td>IS 13630 (Part 8):2006</td>
<td>Min, GA</td>
<td>Class AA, Min</td>
<td>Conforms</td>
</tr>
<tr>
<td>Resistance to Acids and Alkalis (with exception of Hydrofluoric acid and its compounds)</td>
<td>IS 13630 (Part 8):2006</td>
<td>Test Method Available</td>
<td>Required, If agreed</td>
<td>Conforms</td>
</tr>
</tbody>
</table>
ORIENT BELL TILE BOUTIQUE

CHANDIGARH
SCO - 6, First Floor, Sector 7-C, Madhya Marg, Chandigarh-160 019,
Tel.: +91 172 4624 342

CHENNAI
New No. 65, Old No. 50, Maharaja Tower, 2nd Floor, 1st Avenue,
Ashok Nagar, (Above Kalai Mahindra Bank), Chennai-420 083,
Tel.: +91 44 4213 8687

COCHIN
“SURYA GAYATRI”, Building No. 32/8, B3, Puthiya Road, New Junction,
(Opposite Holiday Inn Hotel) Ernakulam By Pass Road, Cochin-222, 031
Tel.: +91 91457 60058

COIMBATORE
11, 1st Floor, Venkata Sany Road (Karti), R.S., Puram,
Coimbatore-641 002,
Tel.: +91 99799 41666

DEHRADUN
Dugppa Complex (Near Kamla Palace Hotel), SMS Road,
Dehradun-248 001,
Tel.: +91 97197 01064

KOLKATA
8/1, Burdwan Road, Alipore, Kolkata-700 027,
Tel.: +91 33 4084 0467

LUCKNOW
Raj Rani Apartment, Ground Floor, Near Sej Nigam, Budhia Nagar Railway
Station, Lucknow-226 006,
Tel.: +91 99887 86404

NEW DELHI
M-47, OK-4, M Block, New Delhi-110 048,
Tel.: +91 11 4066 7468/89

PUNE
Shop No. 3 and 4, A Tower Vega Centre, C.T.S. No. 710,
Final/Plot No. 401/1, Shankarapeth Road,
Gulfedal, Swargate, Pune-411 037
Tel.: +91 72870 72247

VADODARA DISPLAY CENTRE
78-79, 2nd Floor, Surya Kiran Complex, Beside Banker Heart Institute,
Old Pedra Road, Vadodara-390 007, Gujarat
Tel.: +91 96254 14113

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