About OBL

Orient Bell Limited (OBL) is amongst the largest manufacturers of Wall and Floor Tiles. Established in 1977, OBL has been a pioneer in the Industry with a focus on customer-centric innovation. First to manufacture ultra-vitrified tiles, new product designs & development is a continuous process at OBL. As a result it has an extensive range of tiles with various finishes & textures. It has 4 patent-pending technologies: Forever Tiles, GermFree Tiles, Cool Tiles & Life Tiles.

To display extensive range of tiles, we have a chain of signature showrooms. Privileged to be associated with premier architects and construction agencies of the country, it also counts most leading developers as well as government & public sector institutions as its customers.

- The ISO 9001:2015 accreditation for our quality control management systems reflects the quest for manufacturing international standard products.
- In 2015 our Sikandarabad plant was awarded with prestigious ISI certification for its products.
- In May 2000, OBL was awarded ISO 14001 certification by the internationally recognised BSI Management Systems, UK.
- Our manufacturing units are ISO 14001:2015 certified, the most complete and global expression for an environment friendly industrial company.
- We have been awarded OHSAS 18001 Certification for Health & Safety Standards. No waste water is ever discharged from our factory.
- We were also awarded with “Certificate Of Merit” in 'National Energy Conservation Award’ 2016 organised by Ministry of Power for saving Power and Fuel consumption.

OBL Awards & Accolades

Realty+ recognizes the best of the best within the ranks of Indian Real Estate

Website of the Year-Jan 2020 for www.orientbell.com
(India’s construction & design industry)

Brand of the Year-Jan 2021 (Flooring Idea-Tiles & Ceramic)

Best Infrastructure Brands (2021)

Best Omnichannel Retail Model
Winners Future of Retail Summit & Awards 2020

Customer Retail Journey Innovation
Winners Future of Retail Summit & Awards 2020

CEO with HR Orientation
ZEE BUSINESS
National Human Capital Leadership Congress & Awards
## Best Infrastructure Brands (2021)

<table>
<thead>
<tr>
<th>Brand</th>
<th>Catalog Number</th>
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<tbody>
<tr>
<td>GFT BHF TRAVERTINE BEIGE</td>
<td>GFT BHF TRAVERTINE BEIGE</td>
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<td>GFT BHF SAND BROWN</td>
<td>GFT BHF SAND BROWN</td>
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<tr>
<td>GFT BHF SAND TAUPE</td>
<td>GFT BHF SAND TAUPE</td>
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<tr>
<td>GFT BHF NERO BLACK</td>
<td>GFT BHF NERO BLACK</td>
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<tr>
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<td>GFT BHF MAKSI DOT GREY</td>
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<td>GFT BHF MAKSI DOT SILVER</td>
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## 300x300mm | Anti-Skid

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## 400x400mm | Pavers

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<td>HRP WAVELOCK GRIGIO CREMA</td>
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## 300x300mm | Step Tiles

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<th>Brand</th>
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<td>HLP LEVEL NEBULA BIEGE</td>
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<tr>
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<td>HLP LEVEL OAK WOOD</td>
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<tr>
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<tr>
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<td>HSP STEP OAK WOOD</td>
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<tr>
<td>NEBULA BIEGE</td>
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## 300x300mm | Cool Tiles

<table>
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<tbody>
<tr>
<td>HULK COOL WHITE</td>
<td>HULK COOL WHITE</td>
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<tr>
<td>PAW COOL TILE WHITE</td>
<td>PAW COOL TILE WHITE</td>
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</table>
GERM FREE FOREVER TILES

600x600mm
GREY

- 600x600mm
- Matte Finish Plain
- GFT + FT Tiles
- Plant: HSK

Preview Shown: GFT BHF PLAIN WHITE
**GREY**

- 600x600mm
- Matte Finish Cement
- GFT + FT Tiles
- Plant: HSK

**Preview Shown:** GFT BHF MAKSI DOT SILVER & GFT BHF MAKSI DOT GREY

600x600mm | GFT BHF RUSTIC SILVER

600x600mm | GFT BHF MAKSI DOT SILVER

600x600mm | GFT BHF MAKSI DOT GREY

600x600mm | GFT BHF CEMENT SILVER
GREY

600x600mm
Matte Finish Cement
GFT + FT Tiles
Plant: HSK

Preview Shown: GFT BHF SMOKY TAUPE DK & GFT BHF SMOKY TAUPE LT
BEIGE & BROWN

- 600x600mm
- Matte Finish Cement
- GFT + FT Tiles
- Plant: HSK

Preview Shown: GFT BHF SAND BEIGE & GFT BHF SAND CREAMA
BEIGE & BROWN

600x600mm
Matte Finish Marble
GFT + FT Tiles
Plant: HSK

Preview Shown: GFT BHF TRAVERTINE BROWN & GFT BHF TRAVERTINE BEIGE

600x600mm | GFT FEDARO BROWN FT

600x600mm | GFT BHF TRAVERTINE BEIGE

600x600mm | GFT BHF TRAVERTINE BROWN

600x600mm | GFT BDM FRANJO IVORY FT

600x600mm | GFT BHF RUG BROWN

600x600mm | GFT BHF SAND BEIGE
BEIGE & BROWN
- 600x600mm
- Matte Finish Wood
- GFT + FT Tiles
- Plant: HSK

600x600mm | GFT BHF RIO WOOD FT

600x600mm | GFT BDW ALDER BROWN FT

600x600mm | GFT BDW KOA PLANK BROWN FT

600x600mm | GFT BDW WOOD SQUARE BEIGE FT

600x600mm | GFT BHF BEAD SQUARE WOOD FT

Preview Shown: GFT BDW KOA PLANK BROWN FT
BEIGE & BROWN

600x600mm
Matte Finish Wood
GFT + FT Tiles
Plant: HSK

Preview Shown: GFT BDW ALDER BROWN FT
Preview Shown: GFT BDW KOA PLANK BROWN FT
Preview Shown: GFT BDW WALNUT WOOD FT
Preview Shown: GFT BDC WOOD SQUARE BEIGE FT
Preview Shown: GFT BDW MAGIC WOOD BROWN FT
Preview Shown: GFT BHF GEOMETRIC SHAPES WOOD FT
Preview Shown: GFT BHF BEAD SQUARE WOOD FT
BEIGE & BROWN

- 600x600mm
- Matte Finish Wood
- GFT + FT Tiles
- Plant: HSK

Preview Shown: GFT BDW ALDER BROWN FT

600x600mm | GFT BDW ALDER BROWN FT
600x600mm | GFT BDW ALASKA WOOD NATURAL FT
600x600mm | GFT BDW TEXAS BROWN FT
600x600mm | GFT BDW RUBRA STRIP MULTI FT
600x600mm | GFT BDW RUBRA STRIP BROWN FT

CERAMIC FLOOR TILES
395x395mm
GREY

- 395x395mm
- Matte Finish Cement
- Ceramic Tiles
- Plant: HSK

Preview Shown: ODM VESTA SLATE

395x395mm | ODM VESTA SLATE
PREVIEW SHOWN: ODM GALAXY BLACK

395x395mm
Matte Finish Texture
Ceramic Tiles
Plant: HSK
BEIGE & BROWN

- 395x395mm
- Matte Finish
- Ceramic Tiles
- Plant: HSK

Preview Shown: ODM MADURA IVORY & ODM DENMARK COFFEE

395x395mm | ODM PLAIN IVORY

395x395mm | ODM MADURA IVORY

395x395mm | MILO

395x395mm | ODM PAVONA BEIGE

395x395mm | ODM DENMARK CREMA
BEIGE & BROWN

395x395mm
Matte Finish
Ceramic Tiles
Plant: HSK

Preview Shown: ODM HOOVER BROWN

395x395mm | ODM HOOVER BROWN
395x395mm | ODM IROKO RW WOOD
395x395mm | ODM GENOVA BEIGE
395x395mm | ODM DENMARK COFFEE
395x395mm | ODM NAPOLI BROWN
BEIGE & BROWN
- 395x395mm
- Matte Finish
- Ceramic Tiles
- Plant: HSK

395x395mm | ODM VESTA BROWN
395x395mm | ODM CLOUDY COPPER
395x395mm | ODM TANNER COTTO
WHITE

- 300x300mm EC
- Matte Finish
- Ceramic Tiles
- Plant: HSK
GREY & BLACK

300x300mm EC
Matte Finish
Ceramic Tiles
Plant: HSK

Preview Shown: BFM EC QUARTZO GREY

300x300mm | BFM EC NERO BLACK

300x300mm | BFM EC CARPETO GRIS

300x300mm | BFM EC QUARTZO GREY

300x300mm | BFM EC PLAIN GREY
BLUE
- 300x300mm EC
- Matte Finish
- Ceramic Tiles
- Plant: HSK
BEIGE & BROWN

300x300mm EC
Matte Finish
Ceramic Tiles
Plant: HSK

BFM EC QUARTZO CREAM
BFM EC QUARTZO IVORY
BFM EC PLAIN IVORY
BDM EC GLITTER BEIGE

BDM EC CRUZE IVORY
BDM EC HOGGAR BROWN
BFM EC DENIM CAFE
BDM EC GLITTER BROWN

BFM EC SAND BROWN
BDM EC FUJI NATURAL
BDM EC GOLDEN TEAK
BDM EC BRAZIL BRICK
BDM EC RIVER PEBBLE MULTI
BEIGE & BROWN

- 300x300mm EC
- Matte Finish
- Ceramic Tiles
- Plant: HSK
PINK & GREEN

- 300x300mm EC
- Matte Finish
- Ceramic Tiles
- Plant: HSK

300x300mm | BFM EC QUARTZO PINK

300x300mm | BFM EC GAQARD MAGENTA

300x300mm | BFM EC QUARTZO GREEN
ANTI SKID TILES
300x300mm
WHITE

- 300x300mm EC
- Matte Finish Anti Skid
- Ceramic Tiles
- Plant: HSK

300x300mm | BDM ANTI-SKID EC DIAMOND CARRARA

Preview Shown: BDM ANTI-SKID EC DIAMOND CARRARA
GREY

300x300mm EC
Matte Finish Anti Skid
Ceramic Tiles
Plant: HSK
BLUE

- 300x300mm EC
- Matte Finish Anti Skid
- Ceramic Tiles
- Plant: HSK

Preview Shown: HFM ANTI-SKID EC MILLER BLUE DK
BLUE

300x300mm EC
Matte Finish Anti Skid
Ceramic Tiles
Plant: HSK

Preview Shown: BFM ANTI SKID EC BLUE

300x300mm |
BFM ANTI SKID EC BLUE

300x300mm |
HFM ANTI-SKID EC KENTE
BLUE DK

300x300mm |
HFM ANTI-SKID EC SEA
WATER
BEIGE & BROWN

300x300mm EC
Matte Finish Anti Skid
Ceramic Tiles
Plant: HSK

Preview Shown: BDM ANTI-SKID EC 3D BOX BROWN
MULTI

300x300mm EC
Matte Finish Anti Skid
Ceramic Tiles
Plant: HSK
**PINK & PURPLE**

- 300x300mm EC
- Matte Finish Anti Skid Ceramic Tiles
- Plant: HSK

**BFM ANTI SKID EC PINK**
300x300mm | Preview Shown: BFM ANTI SKID EC PINK

**HFM ANTI-SKID EC STRIPES PINK DK**
300x300mm | Preview Shown: HFM ANTI-SKID EC STRIPES PINK DK

**HFM ANTI-SKID EC STRIPES PURPLE DK**
300x300mm | Preview Shown: HFM ANTI-SKID EC STRIPES PURPLE DK
GREEN
300x300mm EC
Matte Finish Anti Skid
Ceramic Tiles
Plant: HSK

Preview Shown: BFM ANTI SKID EC PISTA

300x300mm | BFM ANTI SKID EC PISTA

300x300mm | HFM ANTI-SKID EC GREEN DK

300x300mm | BFM ANTI SKID EC GREEN
ULTIMATE STRENGTH & PERFORMANCE

RHINO PAVERS 400x400mm
PAVERS 300x300mm
BEIGE & BROWN

- 400x400mm
- Matte Finish
- Pavers
- Plant: HSK

400x400mm I
HRP COBBLE SPANISH MOSAIC

400x400mm I
HRP TRIANGLE STRIP BROWN

Preview Shown: HRP TRIANGLE STRIP BROWN
BEIGE & BROWN

400x400mm Matte Finish Pavers Plant: HSK

PREVIEW SHOWN: HRP TRIANGLE STRIP BROWN

400x400mm I HRP ROCK NATURAL
400x400mm I HRP COBBLE STONE NATURAL
400x400mm I HRP COBBLE STONE MULTI
400x400mm I HRP SQUARES INDUS SEAL
MULTI
- 400x400mm
- Matte Finish
- Pavers
- Plant: HSK

Preview Shown: HRP SHELL STONE MULTI

400x400mm | HRP SHELL STONE MULTI

400x400mm | HRP ARCH STONE MULTI

400x400mm | HRP CUBE MULTI

400x400mm | HRP WAVELOCK GRIGIO CREMA

Preview Shown: HRP SHELL STONE MULTI
GREY

- 300x300mm
- Matte Finish
- Pavers
- Plant: HSK

300x300mm | NEBULA GRIS
300x300mm | KASO EARTH
300x300mm | KASO GRIS
300x300mm | KASO COFFEE
300x300mm | RIBBED GRIS

Preview Shown: KASO EARTH

Plant: HSK
GREY

300x300mm
Matte Finish
Pavers
Plant: HSK

Preview Shown: KASO EARTH
300x300mm | NEBULA GRIS
F4  R4  G5

KASO GRIS
300x300mm | P
A
F1  R1  G5

KASO COFFEE
300x300mm | P
A
F1  R1  G5

GREY
300x300mm
Matte Finish
Pavers
Plant: HSK

Preview Shown: SUBWAY GRIS
300x300mm | HEXA SHADOW
F1  R1

SUBWAY GRIS
300x300mm | HULK GRIS
F2  R2  G5

GARDENA GRIS
300x300mm | HP BASKET WEAVE GREY PLUS
F3  R3

HEXA NERO
300x300mm | SUBWAY GRIS
F3  R3

300x300mm | GARDENA GRIS
F3  R3

300x300mm | HEXA SHADOW
F3  R3
BLUE

- 300x300mm
- Matte Finish
- Pavers
- Plant: HSK

Preview Shown: HP BASKET WEAVE PATH BLUE

Preview Shown: HP WAVO BLUE
IVORY & TERRACOTTA

300x300mm
Matte Finish
Pavers
Plant: HSK

300x300mm | HP BUTTON IVORY
300x300mm | HP BUTTON TERRACOTTA

300x300mm | HP CAPSULE IVORY
300x300mm | HP CAPSULE TERRACOTTA

300x300mm | HP HULK IVORY
300x300mm | HP HULK TERRACOTTA
BEIGE & BROWN
300x300mm | Matte Finish | Pavers

HULK SANDUNE
300x300mm |

SUBWAY ANTIQUE COPPER
300x300mm |

SUBWAY BROWN
300x300mm |

SUBWAY SANDUNE
300x300mm |

ODP STONEX BROWN
300x300mm |

STRIP COTTO
300x300mm |

RIBBED COTTO
300x300mm |

RIBBED IVORY
300x300mm |

NEBULA CAFE
300x300mm |

NEBULA SANDUNE
300x300mm |

NEBULA MULTI
300x300mm |

KASO COTTO
300x300mm |

HP BASKET WEAVE SQUARE BEIGE
300x300mm |

HP WAVO BEIGE
300x300mm |
BEIGE & BROWN

300x300mm Matte Finish Pavers Plant: HSK

- NEBULA MULTI
- NEBULA SANDUNE
- HULK SANDUNE
- SUBWAY SANDUNE
- RIBBED IVORY
- STRIP COTTO
- ODP STONEX BROWN
- RIBBED COTTO
- HP WAVO BEIGE
- SUBWAY BROWN
- SUBWAY ANTIQUE COPPER
- NEBULA CAFE
- KASO COTTO
- HP BASKET WEAVE SQUARE BEIGE
**BEIGE & BROWN**

- 300x300mm
- Matte Finish
- Pavers
- Plant: HSK

300x300mm | HEXA HAZEL

300x300mm | HEXA CARAMEL

300x300mm | HEXA DOVE

300x300mm | HP PEBBLE FRAME WOOD GRASS

Preview Shown: HP PEBBLE FRAME WOOD GRASS
STEP UP YOUR STYLE QUOTIENT!
Preview Shown: HLP LEVEL CHARCOAL GREY & HSP STEP CHARCOAL GREY

300x300mm I
HLP LEVEL CHARCOAL GREY

300x300mm I
HSP STEP CHARCOAL GREY
GREY & BLACK

- 300x300mm
- Matte Finish
- Step Pavers
- Plant: HSK

ASCENDO

300x300mm
HLP LEVEL GRANITE GREY

300x300mm
HSP STEP GRANITE GREY

300x300mm
HLP LEVEL GRANITE BLACK

300x300mm
HSP STEP GRANITE BLACK

Preview Shown: HLP LEVEL GRANITE GREY, HSP STEP GRANITE GREY, HLP LEVEL GRANITE BLACK & HSP STEP GRANITE BLACK
BEIGE & BROWN

- 300X300mm
- Matte Finish
- Step Pavers
- Plant: HSK

ASCENO

PREVIEW SHOWN: NEBULA MULTI & STEP MOSAIC CHIPS

300X300mm I
NEBULA MULTI

300X300mm I
NEBULA SANDUNE

300X300mm I
STEP MOSAIC CHIPS

FACE 1

FACE 2

FACE 3
BEIGE & BROWN

300x300mm
Matte Finish
Step Pavers
Plant: HSK

Preview Shown: HLP LEVEL NEBULA BEIGE, HSP STEP NEBULA BEIGE, HLP LEVEL NEBULA BROWN & HSP STEP NEBULA BROWN

ASCENO

300x300mm
HLP LEVEL NEBULA BEIGE
HSP STEP NEBULA BEIGE

300x300mm
HLP LEVEL NEBULA BROWN
HSP STEP NEBULA BROWN

55
Orientbell Cool Tiles have an amazing Solar Reflective Index (SRI) value of up to 98. They reflect the solar heat back into the environment which helps bring the temperature down, reducing cooling requirement.

- **Comfortable Interiors**
  Room temperature lower by up to 8°C.

- **Environment Care**
  Green building norm complaint

- **Additional Advantage**
  Cooler Surface to Walk on.

- **Energy Saving**
  Lesser electricity consumption by AC.

- **Innovative Use**
  Security Cabin, Water Tanks (outer Wall)

**APPLICATION AREAS**

- Building Terraces
- Exterior Walls
- Pavements
- Balconies

Preview Shown: HULK COOL WHITE
COOL TILE

300x300mm
Matte Finish
Paver Cool Tiles
Plant: HSK

300x300mm | PAV COOL TILE WHITE

300x300mm | HULK COOL WHITE

Comfortable Interiors
Room temperature lower
°C by up to 8°C.

Energy Saving
Lesser electricity consumption by AC.

Innovative Use
Security Cabin, Water Tanks (outer Wall)

Additional Advantage
Cooler Surface to Walk on.

Environment Care
Green building norm compliant

APPLICATION AREAS
Building Terraces
Exterior Walls
Pavements
Balconies

Preview Shown: PAV COOL TILE-WHITE
Each tile design is printed with some variations on different individual tiles. Variation may be in grain structure or how texture appears in the design. This gives a natural look to the surface where tiles are laid and avoids a small repetitive pattern. The number of variations in a design are called faces of a tile.

Randomness is a parameter to indicate the scale of difference in different faces of a tile design. Small variations in faces are indicated with R1 and high variation by R4.
ORIENT BELL TILE BOUTIQUE

CHANDIGARH
SCO - 6, First Floor, Sector 7-C, Madhya Marg, Chandigarh-160 019,
Tel.: +91 172 4624 342

CHENNAI
New No: 85, Old No: 30, Maharaja Tower, 2nd Floor, 1st Avenue,
Ashok Nagar, (Above Kotak Mahindra Bank), Chennai-600 083,
Tel.: +91 44 4213 8687

COCHIN
“SURYA GAYATRI”, Building No. 32/8, B3, Puthiya Road, New Junction,
(Opposite Holiday Inn Hotel) Ernakulam By Pass Road, Cochin-682 031
Tel.: +91 97457 68058

COIMBATORE
11, 1st Floor, Venkata Samy Road (East), R.S. Puram,
Coimbatore-641 002,
Tel.: +91 89799 41666

DEHRADUN
Duggal Complex (Near Karia Palace Hotel), SMS Road,
Dehradun-248 001,
Tel.: +91 97197 01064

KOLKATA
8/1, Burdwan Road, Alipore, Kolkata-700 027,
Tel.: +91 33 4068 4046/7

LUCKNOW
Raj Rani Apartment, Ground Floor, Near Beej Nigam, Badshah Nagar Railway
Station, Lucknow-226 006,
Tel.: +91 99847 86404

NEW DELHI
M-47, GK-II, M Block, New Delhi-110 048,
Tel.: +91 11 4068 7488/69

PUNE
Shop No. 3 and 4, A Tower Vega Centre, C.T.S No. 710,
Final Plot No. 401/1, Shankarasheth Road,
Gultekdi, Swargate, Pune-411 037
Tel.: +91 73910 72247

VADODRA DISPLAY CENTRE
78-79, 2nd Floor, Surya Kiran Complex, Beside Banker Heart Institute,
Old Padra Road, Vadodara-390 007, Gujarat
Tel.: +91 98254 14113

A Network of 2500+ Channel Partners

- Franchise Owned Boutiques
- Channel Partners
- Company Owned Boutiques
- Plants
### TECHNICAL SPECIFICATIONS

**Forever & Germfree Tiles**

#### Packing Details

<table>
<thead>
<tr>
<th>Size</th>
<th>No. of Tiles</th>
<th>Covered Area Per Carton (In Sq. Mtr.)</th>
<th>Covered Area Per Carton (In Sq. Ft.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>600x600</td>
<td>4</td>
<td>1.44</td>
<td>15.5</td>
</tr>
</tbody>
</table>

#### Characteristics

<table>
<thead>
<tr>
<th>Characteristics</th>
<th>Standard as Per IS 15622:2017 Group BIIa</th>
<th>OBL Norms</th>
<th>Testing Methods</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Dimension &amp; Surface Quality</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Deviation in Length &amp; Width</td>
<td>± 0.1 %</td>
<td>±0.05%</td>
<td>IS 13630 Part 1</td>
</tr>
<tr>
<td>Deviation in Thickness</td>
<td>± 5.0 %</td>
<td>±3.0%</td>
<td></td>
</tr>
<tr>
<td>Straightness of Sides</td>
<td>± 0.1 %</td>
<td>±0.1%</td>
<td></td>
</tr>
<tr>
<td>Rectangularity</td>
<td>± 0.1 %</td>
<td>±0.1%</td>
<td></td>
</tr>
<tr>
<td>Surface Flatness</td>
<td>± 0.5 %</td>
<td>± 0.2%</td>
<td></td>
</tr>
<tr>
<td>Surface Quality</td>
<td>Min 95% of the tiles shall be free from visible defects that would impair the appearance of a major area of the tile</td>
<td>Conforms</td>
<td></td>
</tr>
<tr>
<td><strong>Physical Properties</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Water Absorption %</td>
<td>3-6%</td>
<td>3-6%</td>
<td>IS 13630 Part 2</td>
</tr>
<tr>
<td>Modulus of Rupture in N/mm²</td>
<td>Avg 22, Individual 27 Min</td>
<td>Min 28 N</td>
<td>IS 13630 Part 6</td>
</tr>
<tr>
<td>Breaking Strength N</td>
<td>600 Min for thickness &lt; 7.5 mm, 1000 N Min for thickness ≥ 7.5 mm</td>
<td>10000 N Min</td>
<td>IS 13630 Part 3</td>
</tr>
<tr>
<td>Moisture Expansion</td>
<td>0.02, Max</td>
<td>0.02 Max</td>
<td>IS 13630 Part 13</td>
</tr>
<tr>
<td>Scratch Hardness (Moh’s Scale)</td>
<td>5, Min</td>
<td>8</td>
<td></td>
</tr>
<tr>
<td>Resistance to Surface Abrasion of glazed tiles</td>
<td>Class II, Min</td>
<td>Class IV</td>
<td>IS 13630 Part 11</td>
</tr>
<tr>
<td>(Applicable for floor applications only)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Linear thermal expansion Co-efficient</td>
<td>9x10⁶, Max</td>
<td>Conforms</td>
<td>IS 13630 Part 4</td>
</tr>
<tr>
<td>Thermal Shock Resistance</td>
<td>10 Cycles, Min</td>
<td>Passed</td>
<td>IS 13630 Part 5</td>
</tr>
<tr>
<td>Creasing Resistance</td>
<td>4 Cycles at 7.5 Bar, Min</td>
<td>Passed</td>
<td>IS 13630 Part 9</td>
</tr>
<tr>
<td>Impact Resistance</td>
<td>0.55, Min</td>
<td>0.6</td>
<td>IS 13630 Part 14</td>
</tr>
<tr>
<td>Frost Resistance</td>
<td>Required if agreed to between manufacturer and purchaser</td>
<td>Resistant</td>
<td>IS 13630 Part 10</td>
</tr>
<tr>
<td>Bulk density g/cc</td>
<td>2.0, Min</td>
<td>2.0, Min</td>
<td>IS 13630 Part 2</td>
</tr>
<tr>
<td><strong>Chemical Properties</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Stain Resistance Glazed tiles</td>
<td>Class I, Min</td>
<td>Class AA, Min</td>
<td>IS 13630 Part 8</td>
</tr>
<tr>
<td>Resistance to household chemicals</td>
<td>Class AA, Min</td>
<td>Class AA</td>
<td></td>
</tr>
<tr>
<td>Resistance to acids and alkalis</td>
<td>Class AA, Min</td>
<td>Class AA</td>
<td></td>
</tr>
</tbody>
</table>
## TECHNICAL SPECIFICATIONS

### Ceramic Tiles

#### Packing Details

<table>
<thead>
<tr>
<th>Size (In mm.)</th>
<th>No. of Tiles Per Carton</th>
<th>Covered Area Per Carton (In Sq. Mtr.)</th>
<th>Covered Area Per Carton (In Sq. Ft.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>395x395</td>
<td>6</td>
<td>0.94</td>
<td>10.08</td>
</tr>
<tr>
<td>300x300 Edge Cut</td>
<td>10</td>
<td>0.87</td>
<td>9.36</td>
</tr>
<tr>
<td>300x300 Edge Cut (Anti Skid)</td>
<td>10</td>
<td>0.87</td>
<td>9.36</td>
</tr>
</tbody>
</table>

#### As Per Indian Standards (IS 15622:2017) Group B IIa

<table>
<thead>
<tr>
<th>Characteristics</th>
<th>Testing Methods</th>
<th>Required as per IS 15622:2017 3 ≤ E ≤ 8% (Group BIIa)</th>
<th>OBL Norms</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dimension &amp; Surface Quality</td>
<td>IS 13630 Part 1/ISO 10545-2</td>
<td>±0.4%</td>
<td>Conforms</td>
</tr>
<tr>
<td>Deviation in Length &amp; Width</td>
<td>IS 13630 Part 6/ISO 10545-4</td>
<td>±0.5%</td>
<td>Conforms</td>
</tr>
<tr>
<td>Deviation in Thickness</td>
<td>IS 13630 Part 3</td>
<td>±0.1%</td>
<td>Conforms</td>
</tr>
<tr>
<td>Straightness of Sides</td>
<td>IS 13630 Part 3</td>
<td>±0.1%</td>
<td>Conforms</td>
</tr>
<tr>
<td>Rectangularity</td>
<td>IS 13630 Part 3</td>
<td>±0.1%</td>
<td>Conforms</td>
</tr>
<tr>
<td>Surface Flatness</td>
<td>IS 13630 Part 3</td>
<td>±0.1%</td>
<td>Conforms</td>
</tr>
<tr>
<td>Surface Quality</td>
<td>IS 13630 Part 3</td>
<td>±0.3%</td>
<td>Conforms</td>
</tr>
</tbody>
</table>

**Physical Properties**

- **Water Absorption**: IS 13630 Part 2/ISO 10545-3
  - Avg 3 < E ≤ 6, Individual Max,6.2
  - 5-6%
- **Modulus of Rupture in [N/mm²]**: IS 13630 Part 4/ISO 10545-8
  - Avg 22, Individual 20, Min
  - >28
- **Breaking Strength in N**: IS 13630 Part 6/ISO 10545-4
  - < 7.5 mm thickness: 600, Min
  - ≥ 7.5 mm thickness: 1000, Min
  - >1000/600
- **Moisture Expansion in mm/m**: IS 13630 Part 3
  - 0.03, Max
  - 0.02
- **Scratch Hardness of Surface (Moh’s Scale)**: IS 13630 Part 13
  - 4, Min
  - Min 5
- **Resistance to Surface Abrasion of glazed tiles (Class I to V)**: IS 13630 Part 11/ISO 10545-7
  - Class I, Min
  - PII Class 3-5 (depending on surface)
- **Coefficient of Linear Thermal Expansion from ambient temperature to 100°C**: IS 13630 Part 4/ISO 10545-8
  - 9x10⁻⁶K Max
  - Conforms
- **Thermal Shock Resistance**: IS 13630 Part 5
  - 10 cycles, Min
  - Passed
- **Crazing Resistance**: IS 13630 Part 9/ISO 10545-9
  - 4 Cycles@7.5 bar, Min
  - Passed
- **Frost Resistance**: IS 13630 Part 10
  - Required, if agreed
  - NA
- **Impact resistance- Coefficient of restitution**: IS 13630 Part 14
  - 0.55, Min
  - Conforms

**Chemical Properties**

- **Stain Resistance**: IS 13630 Part 8/
  - IS 10545-13 and
  - IS 10545-14
  - Class I, Min
  - Conforms
- **Resistant to acids and alkalis (with exception of hydrofluoric acid and its compounds)**: IS 13630 Part 8/
  - Required, if agreed
  - Min Class AA

**NOTE**: Certain amount of Size and Shade Variation is inherent in all ceramic products. Within the limits of printed material, the colors and aesthetics of the products correspond closely to those of illustrated products. Prospective customers are advised to inspect a sample of the tile before ordering and laying. At all points of time, the company liability is restricted to the purchase value of tiles. Every effort has been made to ensure the accuracy of the information given. However, the company reserves the right to delete & change, any of the items, colors, sizes & technical specifications without any prior notice.
# Technical Specifications

## Rhino Pavers

### Packing Details

<table>
<thead>
<tr>
<th>Size</th>
<th>No. of Tiles</th>
<th>Covered Area Per Carton</th>
</tr>
</thead>
<tbody>
<tr>
<td>(In mm.)</td>
<td>Per Carton</td>
<td>(In Sq. Mtr.) (In Sq. Ft.)</td>
</tr>
<tr>
<td>400x400</td>
<td>5</td>
<td>0.8</td>
</tr>
</tbody>
</table>

### Characteristics

<table>
<thead>
<tr>
<th>Characteristics</th>
<th>Standard as Per IS 15622:2017 Group B lb</th>
<th>OBL Actual Value</th>
<th>Testing Methods</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Dimension &amp; Surface Quality</strong></td>
<td></td>
<td></td>
<td>IS 13630 Part 1</td>
</tr>
<tr>
<td>Deviation in Length &amp; Width</td>
<td>± 0.1 %</td>
<td>±0.1%</td>
<td></td>
</tr>
<tr>
<td>Deviation in Thickness</td>
<td>± 4.0%</td>
<td>±4.0%</td>
<td></td>
</tr>
<tr>
<td>Straightness of Sides</td>
<td>± 0.1 %</td>
<td>±0.1%</td>
<td></td>
</tr>
<tr>
<td>Rectangularity</td>
<td>± 0.1 %</td>
<td>±0.1%</td>
<td></td>
</tr>
<tr>
<td>Surface Flatness</td>
<td>± 0.4 %</td>
<td>±0.4%</td>
<td></td>
</tr>
<tr>
<td>Surface Quality</td>
<td>Min 95% of the tiles shall be free from visible defects that would impair the appearance of a major area of the tile</td>
<td>Conforms</td>
<td></td>
</tr>
</tbody>
</table>

| **Physical Properties**          |                                          |                  | IS 13630 Part 2  |
| Water Absorption %               | Average 3.0 < E ≤6.0%, individual 6.2% Max. | 4.5% Max         |                  |
| Modulus of Rupture in N/mm²      | Avg 22, Individual 20 Min                | 40.0 Max         |                  |
| Breaking Strength N              | 600 Min for thickness < 7.5mm, 1000 Min for thickness ≥ 7.5 mm | Avg 2350 | IS 13630 Part 6  |
| Moisture Expansion               | 0.02 Max                                 | 0.02 Max         | IS 13630 Part 3  |
| Scratch Hardness (Moh's Scale)   | 5 Min                                    | 7 - 8 depends upon Design/surface | IS 13630 Part 13 |
| Resistance to Surface Abrasion of glazed tiles | Class II Min                          | Class IV to V    | IS 13630 Part 11 |
| Linear thermal expansion Co-efficient | 7x10^-6 max                             | Conforms         | IS 13630 Part 4  |
| Thermal Shock Resistance         | 10 Cycles, Min                          | Passed           | IS 13630 Part 5  |
| Creasing Resistance              | 4 Cycles at 7.5 Bar, Min                | Passed           | IS 13630 Part 9  |
| Impact Resistance                | 0.55, Min                               | >0.55            | IS 13630 Part 14 |
| Coefficient of Friction          | Manufacturer to declare value where required | R12              |                  |
| Frost Resistance                 | Required if agreed to between manufacturer and purchaser | Conforms         | IS 13630 Part 10 |
| Bulk density g/cc                | 2.0, Min                                | >2.1             | IS 13630 Part 2  |

### Chemical Properties

| Characteristics                  | Standard as Per IS 15630:2017 Part 1 | OBL Actual Value | Testing Methods |
| Stain Resistance Glazed tiles    | Class I, Min                          | Class -1         | IS 13630 Part 8  |
| Resistance to household chemicals| Class AA, Min                         | Class AA         | IS 13630 Part 2  |
| Resistance to acids and alkalis  | Class AA, Min                         | Class AA         |                  |
## TECHNICAL SPECIFICATIONS

### Vitreous Parking Tiles

### Packing Details

<table>
<thead>
<tr>
<th>Size (In mm.)</th>
<th>No. of Tiles Per Carton</th>
<th>Covered Area Per Carton (In Sq. Mtr.)</th>
<th>(In Sq. Ft.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>300x300 (Cool Tile Pavers/Pavers/Step Pavers)</td>
<td>10</td>
<td>0.9</td>
<td>9.68</td>
</tr>
</tbody>
</table>

### As per ISO 13006:2012 (Group 8 Ia) and as IS 15627:2017 (Group 8 Ib)

<table>
<thead>
<tr>
<th>Characteristics</th>
<th>Testing Methods</th>
<th>Required as per IS 15627/2017</th>
<th>OBL Values</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Physical Properties</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dimension &amp; Surface Quality</td>
<td>IS 13630 (Part 1):2006</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Deviation in Thickness</td>
<td>± 5.0 %</td>
<td>± 0.1 %</td>
<td>± 0.10 %</td>
</tr>
<tr>
<td>Deviation in Length &amp; Width</td>
<td>± 0.4 %</td>
<td>± 0.1 %</td>
<td>± 0.10 %</td>
</tr>
<tr>
<td>Straightness of Sides</td>
<td>± 0.3 %</td>
<td>± 0.1 %</td>
<td>± 0.10 %</td>
</tr>
<tr>
<td>Rectangularity</td>
<td>± 0.3 %</td>
<td>± 0.1 %</td>
<td>± 0.10 %</td>
</tr>
<tr>
<td>Surface Flatness</td>
<td>± 0.3 %</td>
<td>± 0.1 %</td>
<td>± 0.10 %</td>
</tr>
<tr>
<td>Surface Quality</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Water Absorption</td>
<td>IS 13630 (Part 2):2006</td>
<td>Avg 0.08 &lt; E ≤ 3 %, Individual 3.3, Max</td>
<td>Avg &lt; 3 %</td>
</tr>
<tr>
<td>Modulus of Rupture in [N/mm²]</td>
<td>IS 13630 (Part 6):2006</td>
<td>Avg 30, Individual 27, Min</td>
<td>&gt; 35</td>
</tr>
<tr>
<td>Breaking Strength in N</td>
<td>IS 13630 (Part 6):2006</td>
<td>&lt; 7.5 mm thickness: 700, Min</td>
<td>1500 Min</td>
</tr>
<tr>
<td>Moisture Expansion in mm/m</td>
<td>IS 13630 (Part 3):2006</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Scratch Hardness of Surface (Mohs)</td>
<td>IS 13630 (Part 13):2006</td>
<td>5, Min</td>
<td>5.8 depends on surface</td>
</tr>
<tr>
<td>Resistance to Surface Abrasion of glazed tiles (Class I to V)</td>
<td>IS 13630 (Part 11):2006</td>
<td>Class I, Min</td>
<td>3.5 as per design/surface</td>
</tr>
<tr>
<td>Co-efficient of Linear Thermal Expansion from ambient temperature to 100°C</td>
<td>IS 13630 (Part 4):2006</td>
<td>7 x 10⁻⁶ K⁻¹ Max</td>
<td></td>
</tr>
<tr>
<td>Thermal Shock Resistance</td>
<td>IS 13630 (Part 5):2006</td>
<td>10 cycles, Min</td>
<td>Passed</td>
</tr>
<tr>
<td>Crazing Resistance</td>
<td>IS 13630 (Part 9):2006</td>
<td>4 Cycles@7.5 bar, Min</td>
<td>Passed</td>
</tr>
<tr>
<td>Frost Resistance</td>
<td>IS 13630 (Part 10):2006</td>
<td>Required</td>
<td>Resistance</td>
</tr>
<tr>
<td>Impact resistance- Coefficient of restitution</td>
<td>IS 13630 (Part 14):2006</td>
<td>0.55, Min</td>
<td></td>
</tr>
<tr>
<td>Chemical Properties</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Stain Resistance</td>
<td>IS 13630 (Part 8):2006</td>
<td>Class 1, Min</td>
<td>Min. Class 1</td>
</tr>
<tr>
<td>Resistance to household chemicals</td>
<td></td>
<td>Class AA, Min</td>
<td>Min. Class AA</td>
</tr>
<tr>
<td>Resistance to acids and alkalis (with exception of hydrofluoric acid and its compounds)</td>
<td></td>
<td>Required, if agreed</td>
<td>Required, if agreed</td>
</tr>
</tbody>
</table>

**NOTE:** Certain amount of size and shade variation is inherent in all ceramic products. Within the limits of printed material, the colors and aesthetics of the products correspond closely to those of illustrated products. Prospective customers are advised to inspect a sample of the tile before ordering and laying. At all points of time, the company liability is restricted to the purchase value of tiles.

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