

# **OBL** Awards & Accolades

Realty+ recognizes the best of the best within the ranks of Indian Real Estate



Website of the Year for <u>www.orientbell.com</u> (India's construction & design industry)



Integrated Brand Campaign of the Year for "Chote Bathroom ke Bade Upay" (India's construction & design industry)



Best Omnichannel Retail Model Winners Future of Retail Summit & Awards 2020



Innovation
Winners Future of Retail
Summit & Awards 2020



CEO with HR Orientation

ZEE BUSINESS

National Human Capital
Leadership Congress & Awards

















Listed on BSE (530365) for 20+ years. And also on NSE (ORIENTBELL).

At OBL we believe in excellence. The ISO 9001:2015 accreditation for our quality control management systems reflects this quest for manufacturing products that meet international standards. In 2015 our Sikandarabad plant was awarded with prestigious ISI certification for its products.

As early as in May 2000, OBL was awarded the prestigious ISO 14001 certification by the internationally recognised BSI Management Systems, UK. Our manufacturing units are ISO 14001:2015 certified, the most complete and global expression for an environment friendly industrial company.

We believe in making great products in a safe, healthy and environment friendly way. We have been awarded OHSAS 18001 Certification for Health & Safety Standards. No waste water is ever discharged from our factory.

OBL won the "Certificate Of Merit" in National Energy Conservation Award' 2016 organised by Ministry of Power for saving Power and Fuel consumption.



# 600x1200 I 800x1600 mm DOUBLE CHARGE TILES



Double charge vitrified tiles have two layers infused together which makes the top design layer thicker than most standard tiles. The process of vitrification by heating it at 1200°C also makes the tile surface stronger and shinier.













Water Absorption



Glossy



Low Maintonano



Serenity - An exquisite range that comes in two sizes and twelve elegant designs with a long lasting gloss & durability. Elevate your residential or commercial spaces with these low maintenance tiles & get complete peace of mind.

# 800x1600 mm MARSTONE GREY 01 ROYAL CANTO CREAMA 04 ROYAL CANTO WHITE 03 SEAWAVE CREAMA 02 Technical Specification 15

### 600x1200 mm **CANTO CREAMA** 10 **CANTO WHITE** 09 NU CANTO ASH 11 RIVER BLACK 12 **RIVER CREAMA** 14 **RIVER WHITE** 13 **SEAWAVE CREAMA** 80 **SEAWAVE WHITE** 07 **Technical Specification** 16





## Double Charge Tiles 800x1600mm



800x1600mm I MARSTONE GREY





800x1600mm | SEAWAVE CREAMA



### Double Charge Tiles 800x1600mm

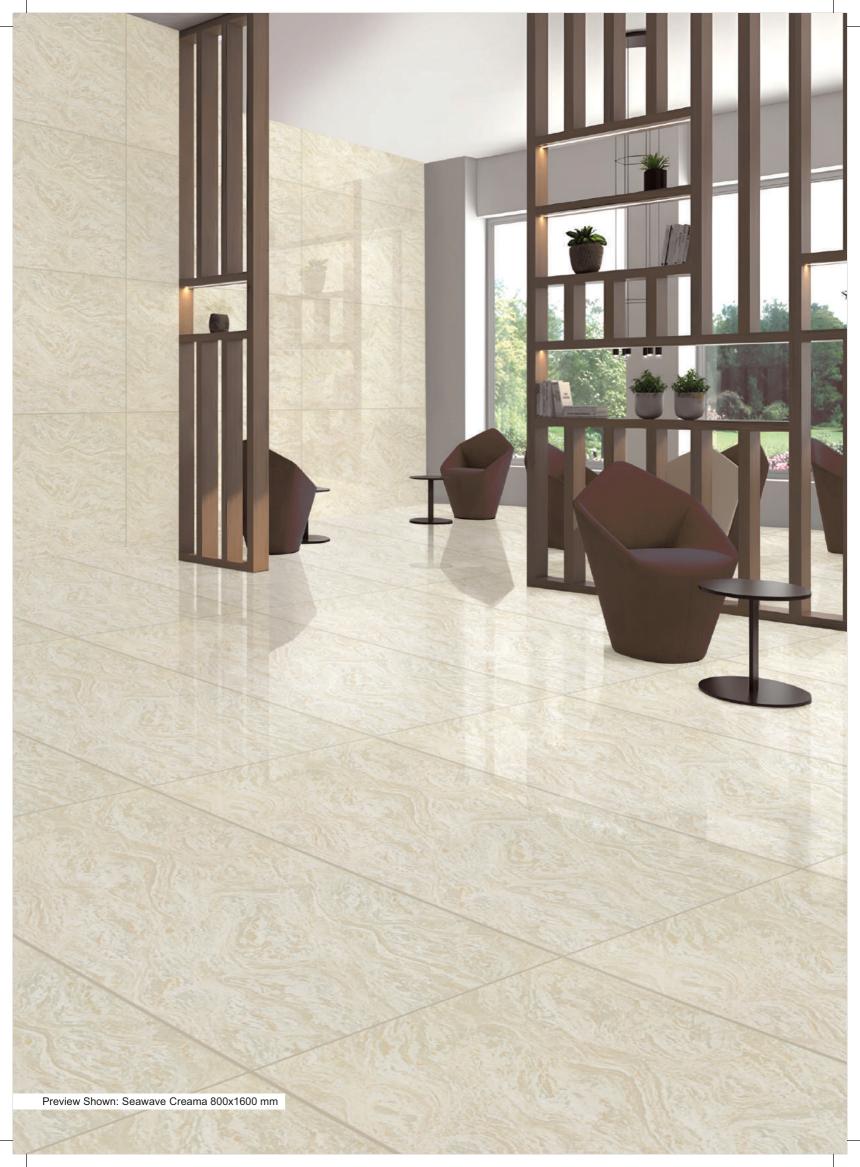


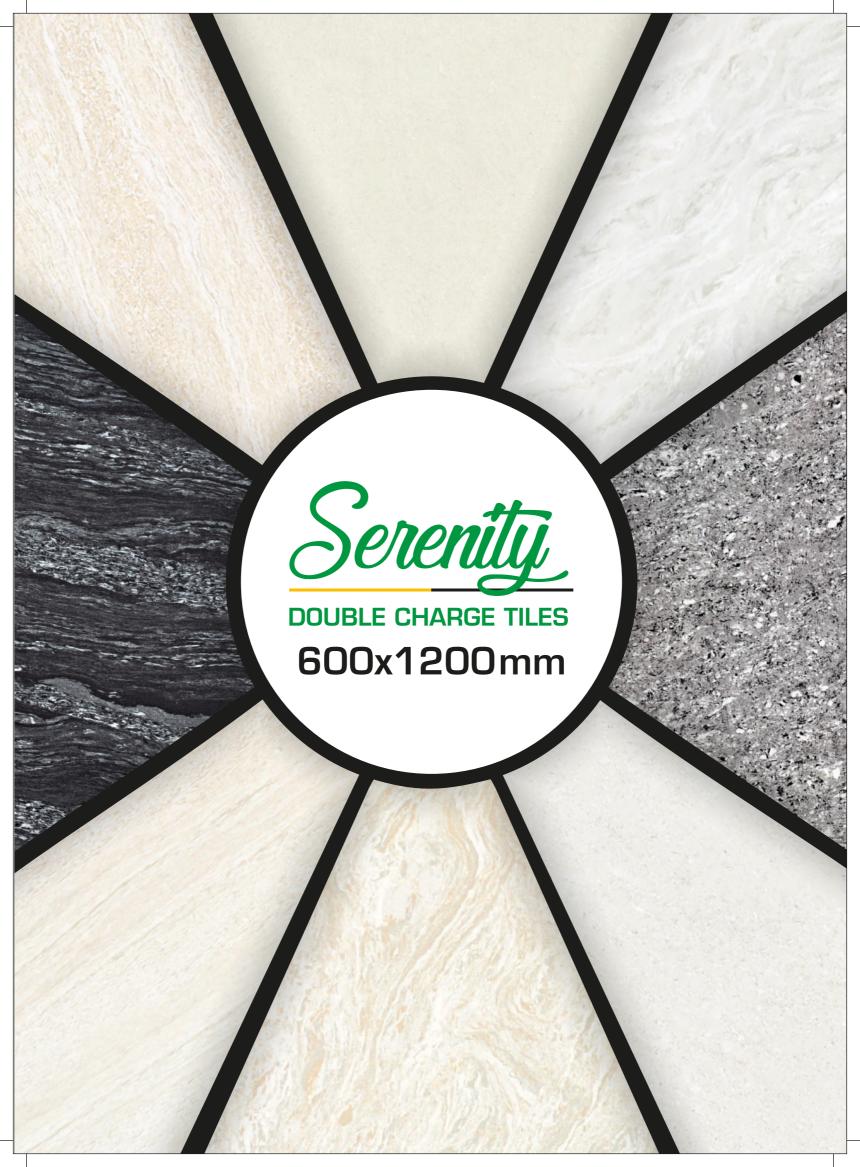
800x1600mm | ROYAL CANTO WHITE



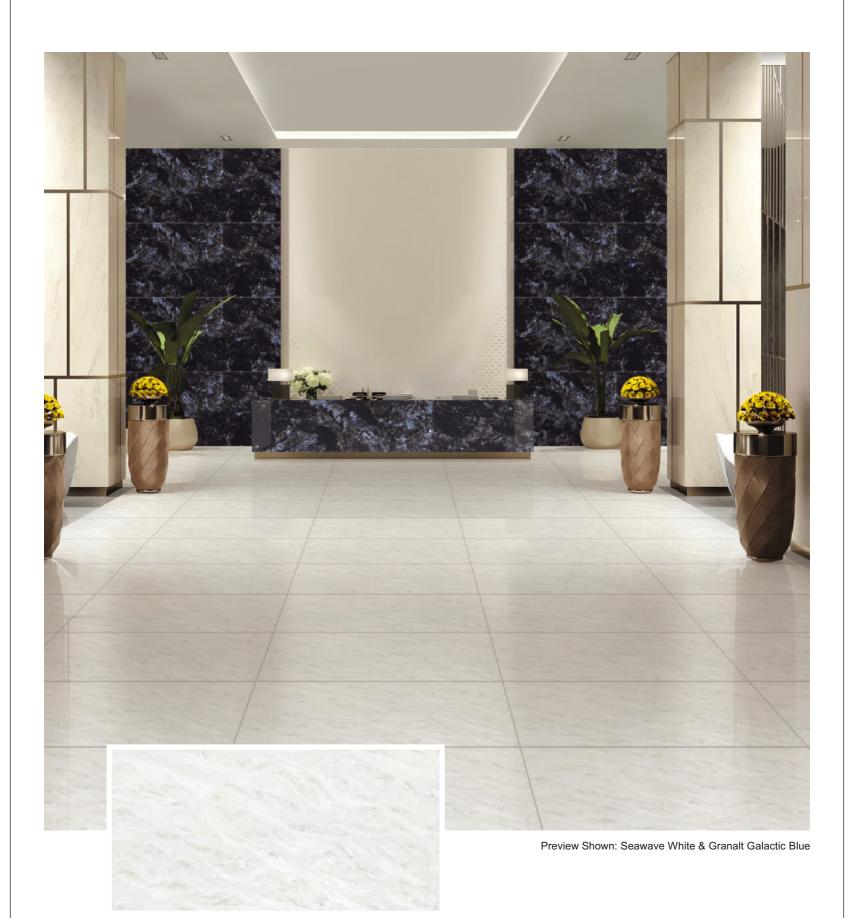


800x1600mm | ROYAL CANTO CREAMA



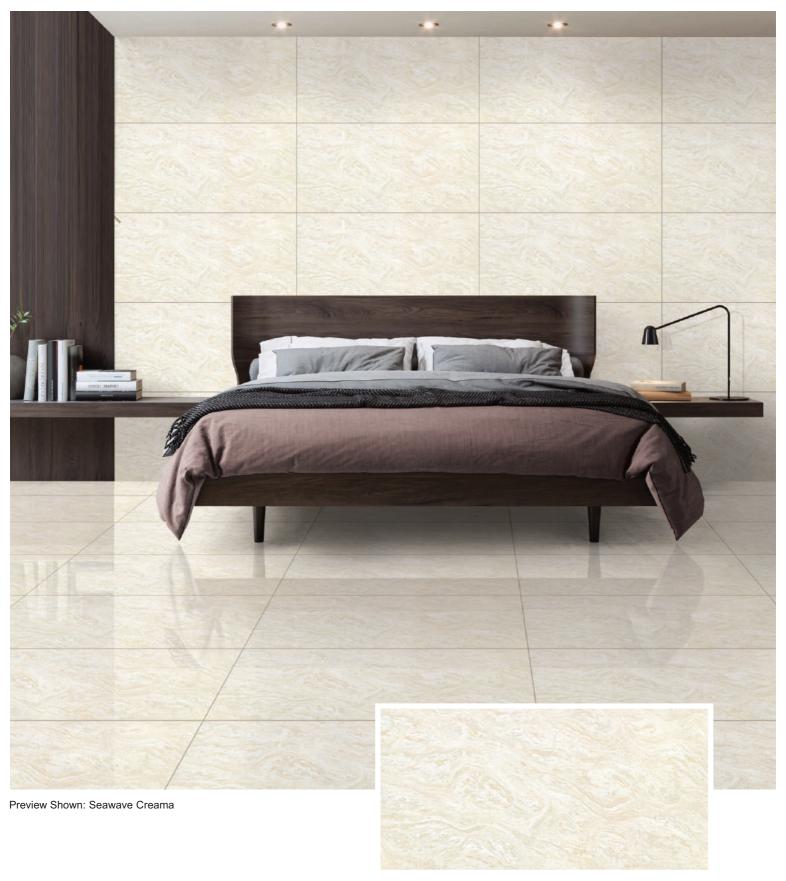






600x1200mm | SEAWAVE WHITE





600x1200mm | SEAWAVE CREAMA



# Double Charge Tiles 600x1200mm



600x1200mm I CANTO WHITE





600x1200mm I CANTO CREAMA



### Double Charge Tiles 600x1200mm



600x1200mm I NU CANTO ASH





600x1200mm | RIVER BLACK



# Double Charge Tiles 600x1200mm



600x1200mm | RIVER WHITE





600x1200mm | RIVER CREAMA

# TECHNICAL SPECIFICATIONS

# **Double Charge Tiles**

Packing Details					
Size	Covered Area Per Carton		ea Per Carton		
(In mm.)	No. of Tiles Per Carton	( In Sq. Mtr. )	( In Sq. Ft. )		
800x1600 mm	2	2.56	27.55		

As per Indian Standard (IS 15622:2017) Group B la					
Characteristics	Standard Test Method	IS 15622 Requirements	OBL Norms		
Dimension & Surface Quality					
Deviation in Size (length & Width)		± 0.1 %	± 0.05%		
Deviation in thickness		± 5.0 %	± 4.0%		
Straightness of sides		± 0.1 %	± 0.05%		
Surface Flatness	IS 13630 (Part 1) 2017	± 0.50%	± 0.10%		
Squareness		± 0.1 %	± 0.05%	©	
Surface Quality		Min 95% tiles should be free from visible defects	Conforms	<b>©</b>	
Physical Properties					
Water absorption %	IS 13630 (Part 2) 2017	Average ≤ 0.08%, Individual 0.10% Max.	≤ 0.08%		
Modulus of rupture N/mm²	IS 13630 (Part 6) 2017	Average 35, individual 32 Min.	> 37 N/mm²	⊕⊕	
Breaking Strength N	IS 13630 (Part 6) 2017	Min 1300	>1400	99	
Scratch Resistance	IS 13630 (Part 13) 2017	Min 5	Min 5	⊕ ⊕	
Abrasion Resistance	IS 13630 (Part 12):2017	Max 140	Max 100		
Chemical Properties					
Resistance to Staining	10.10/00/0	Class 2 Min	Conforms	⊕ ⊕	
Resistance to Household Chemicals	IS 13630 (Part 8):2017	Class AA	Conforms		
Thermal Specifications					
Thermal Shock Resistance	IS 13630 (Part 5):2017	Min. 10 Cycles	Passed		
Thermal Expansion	IS 13630 (Part 4):2017	Max 6x10 <sup>-</sup> 6 at 100°C (k <sup>-1</sup> )	Conforms		
Frost Resistance	IS 13630 (Part 10):2017	Required if agreed to between manufacturer and purchaser	50 cycles Passed	I	
Impact Resistance	IS 13630 (Part 14):2017	0.55, Min	0.75 to 0.80		
Bulk Density (gm/cc)	IS 13630 (Part 2):2017	Min 2.2	Conforms		

## TECHNICAL SPECIFICATIONS

### **Double Charge Tiles**

Packing Details					
Size	No. of Tiles Per Carton	Covered Area Per Carton			
(In mm.)		( In Sq. Mtr. )	( In Sq. Ft. )		
600x1200 mm	2	1.44	15.5		

As per Indian Standard (IS 15622:2017) Group B la						
Characteristics	Standard Test Method	IS 15622 Requirements	OBL Norms			
Dimension & Surface Quality						
Deviation in Size (length & Width)	IS 13630 (Part 1) 2017	± 0.1 %	± 0.1 % (Max)			
Deviation in thickness		± 5.0 %	± 4.0 %			
Straightness of sides		± 0.1 %	± 0.1 %			
Squareness		± 0.1 %	± 0.1 %			
Surface Flatness		± 0.5 %	± 0.2 %	☺		
Surface Quality		Min 95% tiles should be free from visible defects	Conforms	☺		
Physical Properties						
Water absorption %	IS 13630 (Part 2) 2017	E ≤0.08%	E ≤0.08%			
Modulus of rupture N/mm <sup>2</sup>	IS 13630 (Part 6) 2017	Avg. 35 N/mm2	> 38 N/mm2	⊕ ⊕		
Breaking Strength N	IS 13630 (Part 6) 2017	Min 1300	> 1300	⊕⊕		
Scratch hardness (Moh's Scale)	IS 13630 (Part 13) 2017	5 Min	5 min	⊕ ⊕		
Deep Abrasion	IS 13630 (Part 12):2017	140 Max	100 Max			
Chemical Properties						
Resistance to Staining		Min, Class 2	Conforms	⊕ ⊕		
Resistance to Household Chemicals	IS 13630 (Part 8):2017	Min, Class AA	Conforms			
Thermal Specifications						
Thermal Shock Resistance	IS 13630 (Part 5):2017	Min. 10 Cycles	Conforms			
Thermal Expansion	IS 13630 (Part 4):2017	Max 6X10'at 100*c	Conforms			
Frost Resistance	IS 13630 (Part 10):2017	10 Cycles pass	Conforms			
Impact Resistance	IS 13630 (Part 14):2017	IS 13630 (Part 14):2017	Conforms			
Bulk Density (gm/cc)	IS 13630 (Part 2):2017	Min.2.2	Conforms			

NOTE: Certain amount of Size and Shade variation is inherent in all ceramic products. Within the limits of printed material, the colors and aesthetics of the products correspond closely to those of illustrated products. Prospective customers are advised to inspect a sample of the tile before ordering and laying. At all points of time, the company liability is restricted to the purchase value of tiles.

Every effort has been made to ensure the accuracy of the information given. However, the company reserves the right to delete & change, any of the items, colors, sizes & technical specifications without any prior notice.



### Making Tile Selection Easier



Find tiles similar to a reference image



Tiles selected by you in your room



Visualise selected tiles & get a quote



Share layout for a personalised render\*

www.orientbell.com

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### **CUSTOMER CARE:**

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