

DOUBLE CHARGE & PRINTED DOUBLE CHARGE TILES

800x1200 MM | 600x1200 MM | 1000x1000 MM | 800x800 MM | 600x600 MM

February, 2020





About OBL

Orient Bell Limited (OBL) is amongst the largest manufacturers of Wall and Floor Tiles. Established in 1977, OBL has been a pioneer in the Industry with a focus on customer-centric innovation.

First to manufacture ultra-vitrified tiles, new product designs & development is a continuous process at OBL. As a result it has an extensive range of tiles with various finishes & textures. It has 4 patent-pending technologies: Forever Tiles, GermFree Tiles, Cool Tiles & Life Tiles.

To display extensive range of tiles, we have a chain of signature showrooms. Privileged to be associated with premier architects and construction agencies of the country, it also counts most leading developers as well as government & public sector institutions as its customers.



- The ISO 9001:2015 accreditation for our quality control management systems reflects the quest for manufacturing international standard products.
- In 2015 our Sikandarabad plant was awarded with prestigious ISI certification for its products.
- In May 2000, OBL was awarded ISO 14001 certification by the internationally recognised BSI Management Systems, UK.
- Our manufacturing units are ISO 14001:2015 certified, the most complete and global expression for an environment friendly industrial company.
- We have been awarded OHSAS 18001 Certification for Health & Safety Standards. No waste water is ever discharged from our factory.
- We were also awarded with "Certificate Of Merit" in 'National Energy Conservation Award'
 2016 organised by Ministry of Power for saving Power and Fuel consumption.



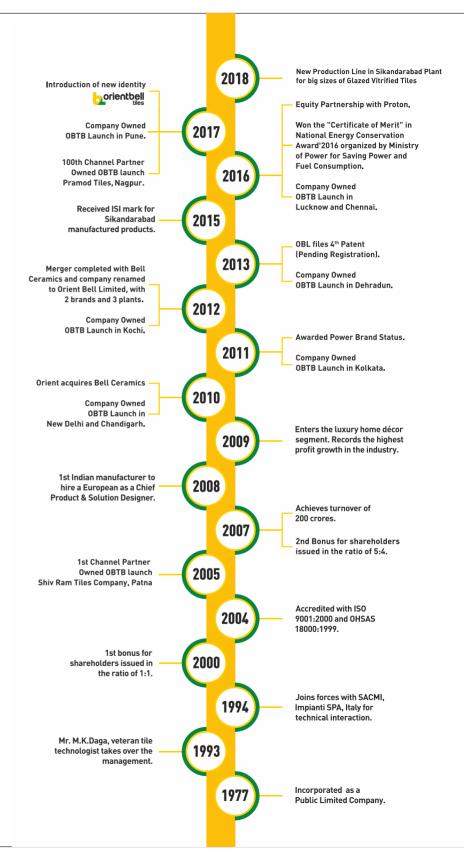












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		Code Description:	
Marble-Granite/Double Charge		PDC-Printed Double Charge	
600X600 MM CANTO ALMOND	20	West Zone Tiles	
600X600 MM CANTO BEIGE	20	THE TILES	
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600X600 MM CANTO JAISALMER	20		□ ≥
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800X1200 MM | ROSA WHITE



800X1200 MM | MERLIN CREMA



800X1200 MM | MERLIN BIANCO

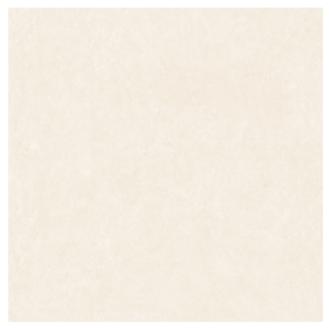


800X1200 MM | CRESENT BIANCO



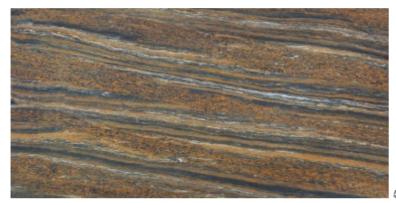






1000X1000 MM | TROPICAL NATURAL

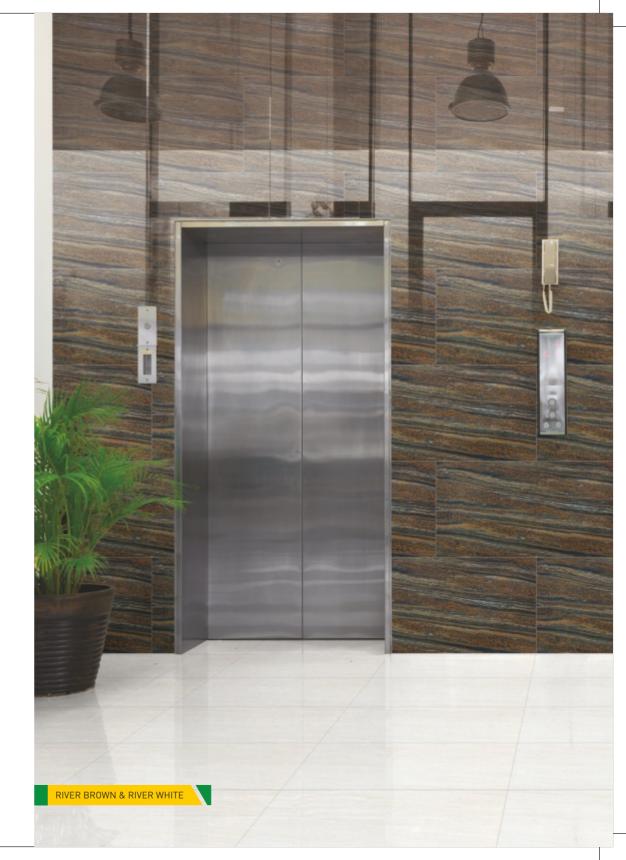




600X1200 MM | RIVER BROWN



600X1200 MM | RIVER WHITE









800X800 MM | TROPICANA WHITE

800X800 MM | LUCENT GOLD

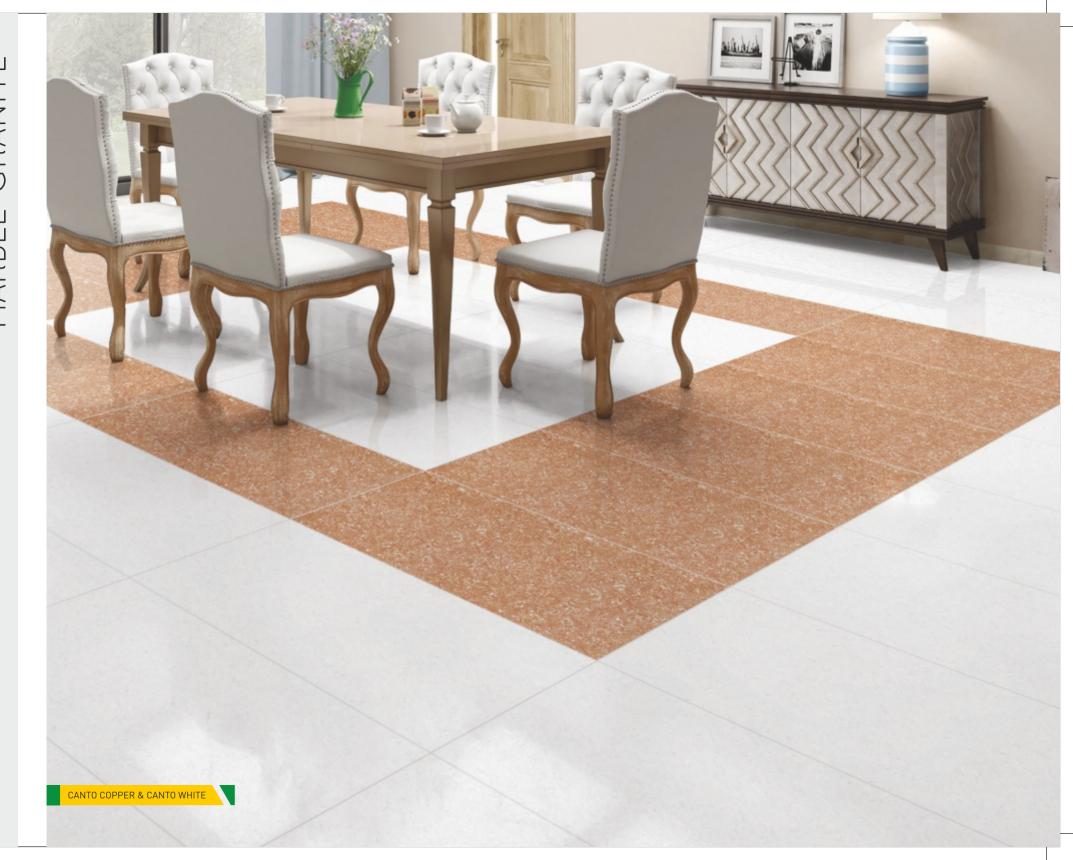
800X800 MM | SEGMA CREAMA

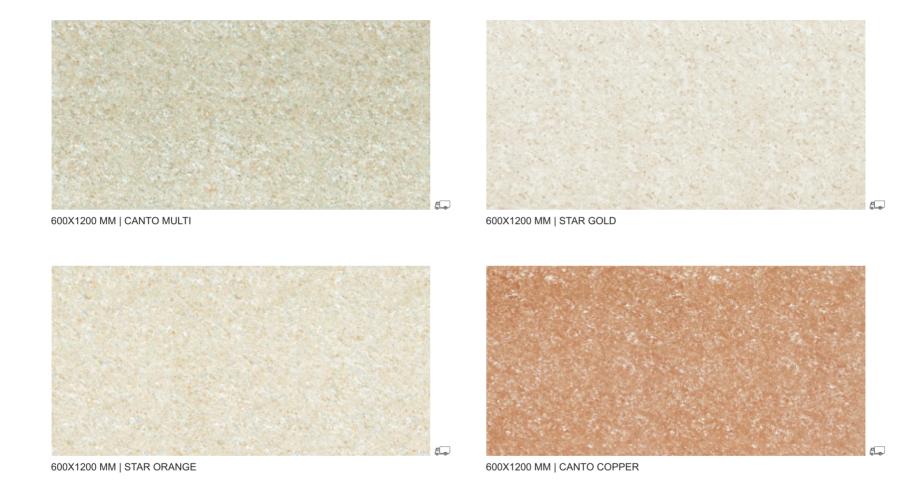




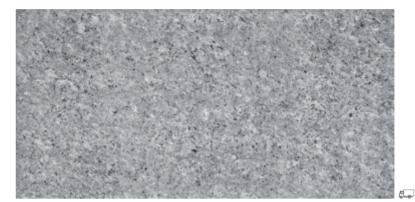
800X800 MM | LUCENT WHITE

800X800 MM | LUSTRO BROWN









600X1200 MM | CANTO SILVER

600X1200 MM | CANTO ASH



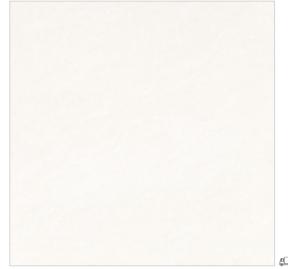


600X1200 MM | CANTO WHITE

600X1200 MM | STAR SAND







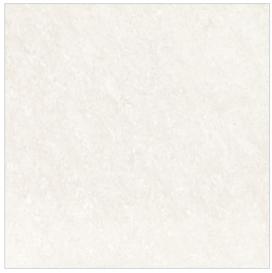




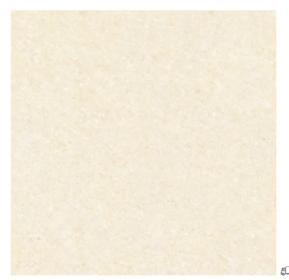
800X800 MM | CANTO OCEAN

800X800 MM | CANTO DK BLACK

800X800 MM | CANTO DK COFFEE



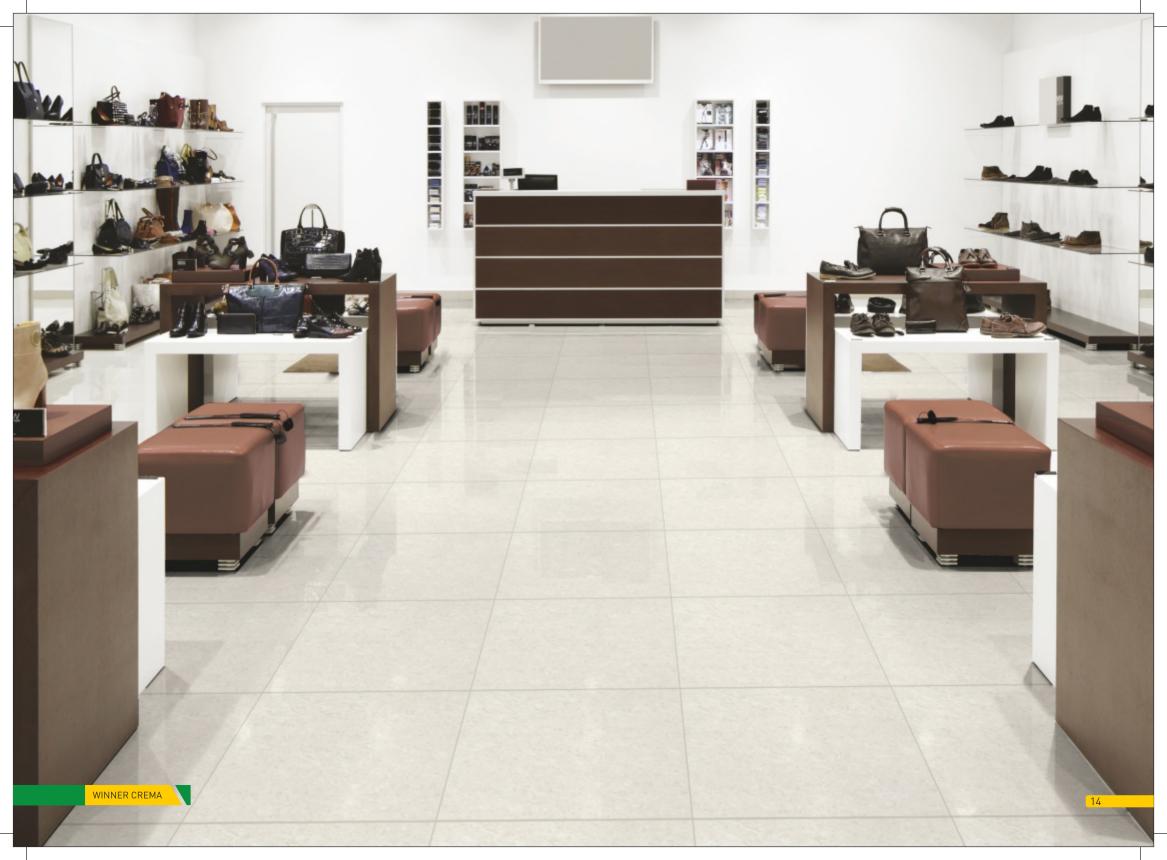


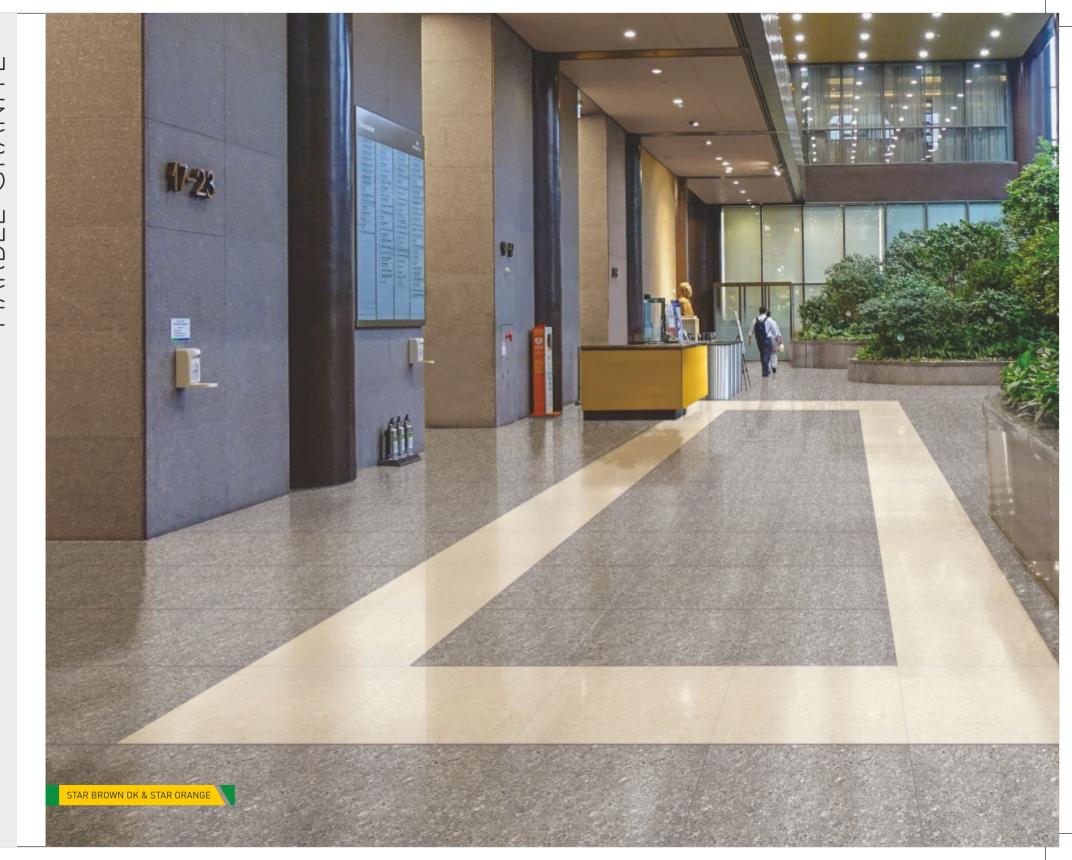


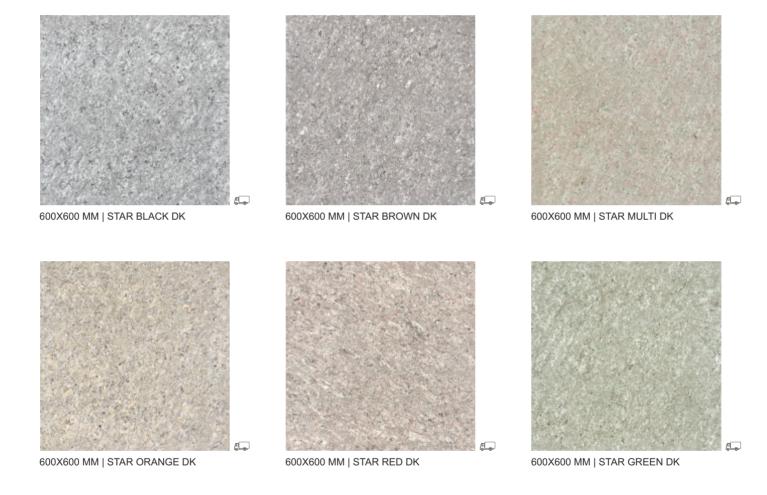
800X800 MM | NU CANTO BEIGE



















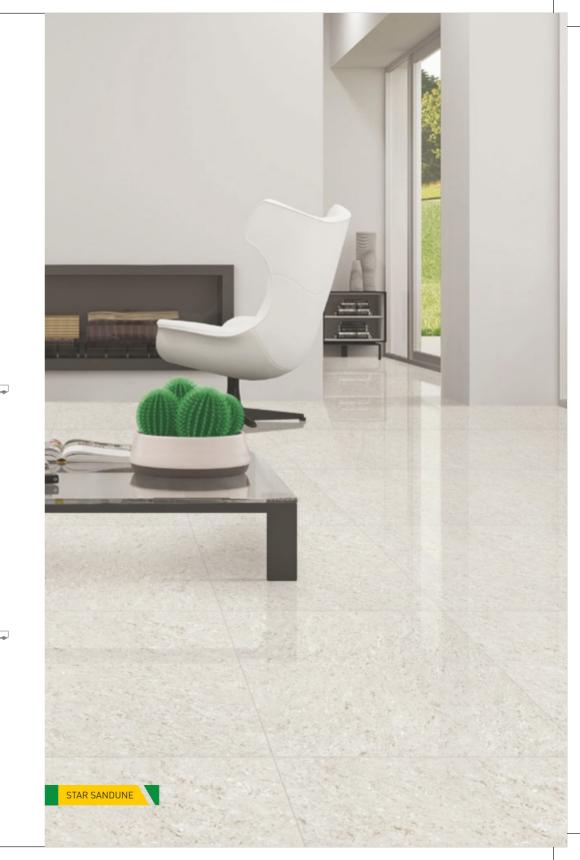
600X600 MM | STAR PINK





600X600 MM | STAR WHITE

600X600 MM | STAR SANDUNE



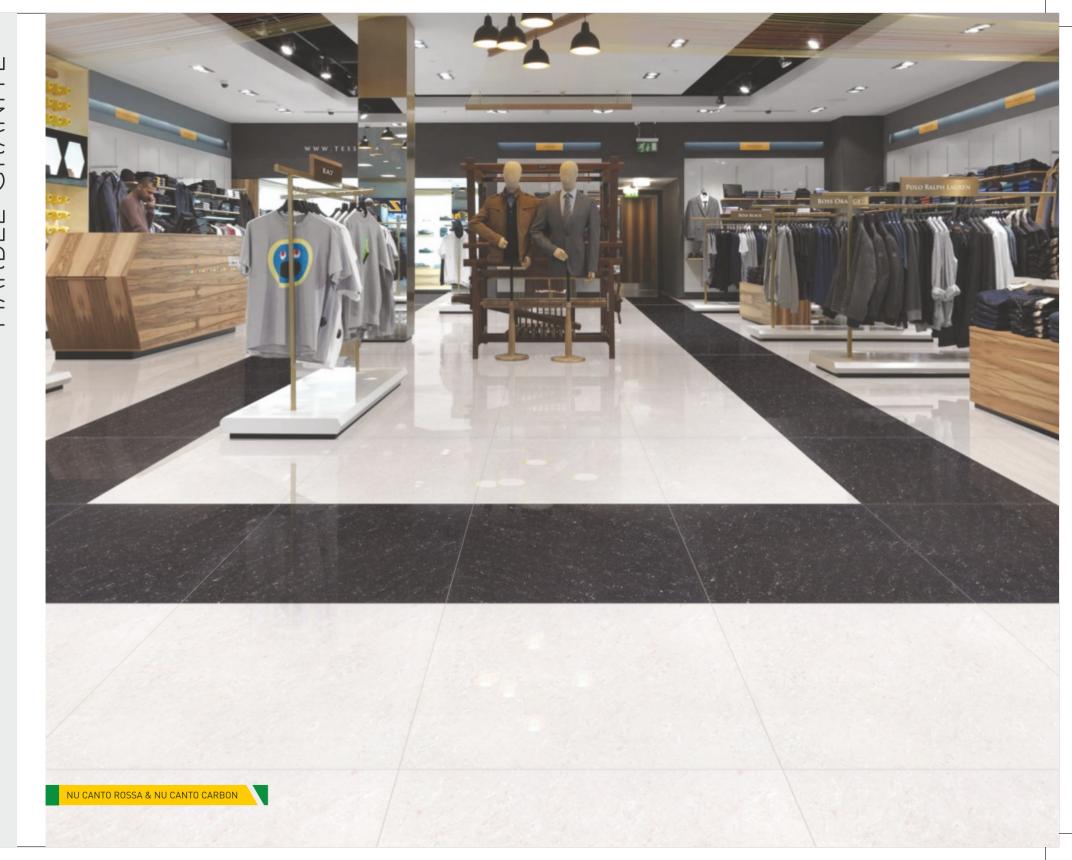




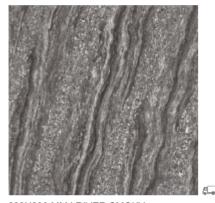
600X600 MM | STAR ORANGE











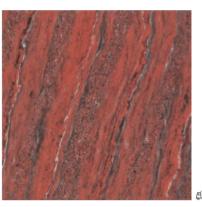




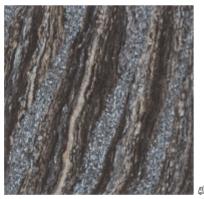
600X600 MM | RIVER PEARL



600X600 MM | RIVER CREAMA



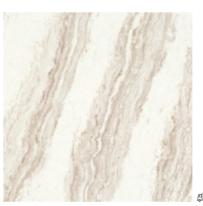
600X600 MM | RIVER RED



600X600 MM | RIVER BLUE



600X600 MM | RIVER CHOCO



600X600 MM | RIVER BEIGE







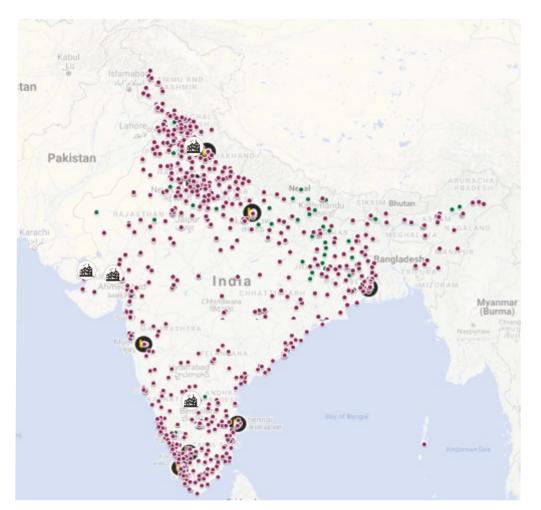
TECHNICAL SPECIFICATIONS Double Charge | Printed Double Charge

Packing Details						
Size	No. of Tiles Per Carton	Covered Area Per Carton				
(In mm.)		(In Sq. Mtr.)	(In Sq. ft.)			
1000X1000 (West Zone)	2	2.00	21.53			
800X1200 (West Zone)	2	1.92	20.67			
600X1200 (West Zone)	2	1.44	15.5			
800X800 (West Zone)	3	1.92	20.67			
600X600 (West Zone)	4	1.44	15.50			

As per Indian Standard (IS 15622:2017) Group B Ia						
Characteristics	Standard Test Method	IS 15622 Requirements	OBL Norms			
Dimension & Surface Quality						
Deviation in Length & Width	IS 13630 (Part 1):2006	±0.1%	± 0.1 %			
Deviation in Thickness		±5.0%	± 3.0 %			
Straightness of Sides		±0.1%	± 0.1 %			
Squareness		±0.1%	± 0.1 %			
Surface Flatness		±0.50%	± 0.2 %			
Surface Quality		Min. 95 % tiles should be free from visible defects	Conforms			
Physical Properties						
Water Absorption %	IS 13630 (Part 2):2006	E ≤ 0.08	E ≤ 0.05			
Modulus of Rupture in [N/mm²]	IS 13630 (Part 6):2006	Avg≥35 N/mm²	>35 N/mm²			
Breaking Strength in N	IS 13630 (Part 6):2006	Min 1300	>1300 😊			
Scratching Resistance	IS 13630 (Part 13):2006	Min 5	≥ 5			
Deep Abrasion	IS 13630 (Part 12):2006	140 Max	100 Max 😊			
Chemical Properties						
Resistance to Staining	15 12/20 /5 0 200/	Min, Class 2	Conforms			
Resistance to Household Chemicals	IS 13630 (Part 8):2006	Min, Class AA	Conforms			
Thermal Specifications						
Thermal Shock Resistance	IS 13630 (Part 5):2006	Min 10 Cycles	Conforms			
Thermal Expansion	IS 13630 (Part 4):2006	Max 6X10° at 100° c (K')	Conforms			
Frost Resistance	IS 13630 (Part 10):2006	10 Cycles pass	Conforms			
Impact Resistance	IS 13630 (Part 14):2006	0.55 minimum	Conforms			
Bulk Density (gm/cc)	IS 13630 (Part 2):2006	Min 2.2	Conforms			

NOTE: Certain amount of Size and Shade variation is inherent in all ceramic products. Within the limits of printed material, the colors and aesthetics of the products correspond closely to those of illustrated products. Prospective customers are advised to inspect a sample of the tile before ordering and laying. At all points of time, the company liability is restricted to the purchase value of tiles.

Every effort has been made to ensure the accuracy of the information given. However, the company reserves the right to delete & change, any of the items, colors, sizes & technical specifications without any prior notice.



ORIENT BELL TILE BOUTIQUE

CHANDIGARH

SCO - 6, First Floor, Sector 7-C, Madhya Marg, Chandigarh-160 019, Tel.: +91 172 4624 342

CHENNAI

New No: 85, Old No: 30, Maharaja Tower, 2nd Floor, 1st Avenue, Ashok Nagar, (Above Kotak Mahindra Bank), Chennai-600 083,

Tel.: +91 44 4213 8687

COCHIN

"SURYA GAYATRI", Building No. 32/8, B3, Puthiya Road, New Junction, (Opposite Holiday Inn Hotel) Ernakulam By Pass Road, Cochin-682 031, Tel.: +91 97457 68058

COIMBATORE

11, 1st Floor, Venkata Samy Road (East), R.S. Puram, Coimbatore-641 002, Tel.: +91 89799 41666

DEHRADUN

Duggal Complex (Near Kamla Palace Hotel), GMS Road, Dehradun-248 001, Tel.: +91 97197 01064

KOLKATA

8/1, Burdwan Road, Alipore, Kolkata-700 027, Tel.: +91 33 4068 4046/7

Shop No. 3 and 4, A Tower Vega Centre, C.T.S No. 710, Final Plot No. 401/1, Shankarasheth Road, Gultekdi, Swargate, Pune-411 037
Tel.: +91 73910 72247

Raj Rani Apartment, Ground Floor, Near Beej Nigam,

Badhshah Nagar Railway Station, Lucknow-226 006,

M-47, GK-II, M Block, New Delhi-110 048.

VADODRA DISPLAY CENTRE

LUCKNOW

NEW DELHI

PUNE

Tel.: +91 99847 86404

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78-79, 2nd Floor, Surya Kiran Complex, Beside Banker Heart Institute, Old Padra Road, Vadodara-390 007, Gujarat Tel.: +91 98254 14113

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