

Packing Details		
Size	No. of Tiles	Covered Area Per Carton
(In mm.)	Per Carton	(In Sq. Mtr.)
600x600	4	1.44
		(In Sq. Ft.)
		1.55

Characteristics	Standard as Per IS 15622:2017 Group B Ib	OBL Norms	Testing Methods
Dimension & Surface Quality			
Deviation in Length & Width	± 0.1 %	±0.05%	
Deviation in Thickness	± 5.0 %	±3.0%	
Straightness of Sides	± 0.1 %	±0.1 %	
Rectangularity	± 0.1 %	±0.1 %	IS 13630 Part 1
Surface Flatness	± 0.5 %	± 0.2 %	
Surface Quality	Min 95% of the tiles shall be free from visible defects that would impair the appearance of a major area of the tile	Conforms	
Physical Properties			
Water Absorption %	Avg 0.08 < E ≤ 3.0%, Individual 3.30% Max	Less than 3 %	IS 13630 Part 2
Modulus of Rupture in N/mm ²	Avg 30, Individual 27 Min	Min 33 N	
Breaking Strength N	700 Min for thickness < 7.5mm, 1100 Min for thickness ≥ 7.5 mm	1200 N Min	IS 13630 Part 6
Moisture Expansion	0.02, Max	0.02 Max	IS 13630 Part 3
Scratch Hardness (Moh's Scale)	5, Min	≅ 8*	IS 13630 Part 13
Resistance to Surface Abrasion of glazed tiles Class I to V (Applicable for floor applications only)	Class II, Min	Class V	IS 13630 Part 11
Linear thermal expansion Co-efficient	6x10 ⁻⁶ , Max	Conforms	IS 13630 Part 4
Thermal Shock Resistance	10 Cycles, Min	Passed	IS 13630 Part 5
Crazing Resistance	4 Cycles at 7.5 Bar, Min	Passed	IS 13630 Part 9
Impact Resistance	0.55, Min	0.6	IS 13630 Part 14
Frost Resistance	Required if agreed to between manufacturer and purchaser	Resistant	IS 13630 Part 10
Bulk density g/cc	2.0, Min	2.0, Min	IS 13630 Part 2
Chemical Properties			
Stain Resistance Glazed tiles	Class I, Min	Class -I	
Resistance to household chemicals	Class AA, Min	Class AA	IS 13630 Part 8
Resistance to acids and alkalis	Class AA, Min	Class AA	

* GFT : Value based on internal tests conducted by Orient Bell following the MOHs scale of mineral hardness which characterizes scratch resistance on a scale of 1 to 10, the higher number being more scratch resistant. For Ceramic Floor (Non-FT) range : meets norms.